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SPECIFICATIONS



ITEM	TEST METHOD	REQUIREMENTS	QT	AT
SULPHUR DIOXIDE [JIS C 60068-2-42]	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% 25±5 ppm FOR 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX.	x	—
		② NO DAMAGE, CRACK AND LOOSENESS OF PARTS. ③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	x	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	x	—
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : PEAK TMP. 250 °C MAX . REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS : TMP. 350 ± 10 °C FOR 5±1 sec .	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x	—

(note1)

FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED.
DO NOT CLOSE THE ACTUATOR BEFORE INSERTING FPC EVEN AFTER THE CONNECTOR IS MOUNTED ONTO A PCB. CLOSING THE ACTUATOR WITHOUT FPC COULD MAKE THE CONTACT GAP SMALLER, WHICH INCREASES THE FPC INSERTION FORCE.

THIS CONNECTOR HAS CONTACTS ON THE BOTH TOP AND BOTTOM.

 THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE, BECAUSE FPC/FFC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.

Note QT:Qualification Test AT:Assurance Test X:Applicable Test		DRAWING NO.		ELC-387736-50-00	
	SPECIFICATION SHEET		PART NO.	FH34D-*S-0. 5SH (50)	
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