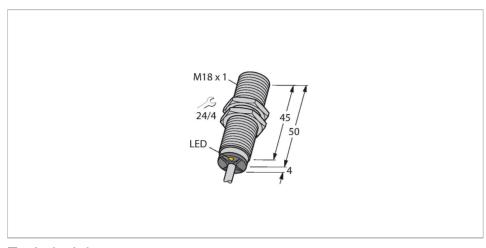


# **BI8U-M18-AP6X** Inductive Sensor - With Extended Switching Distance



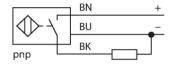
#### Technical data

Туре	BI8U-M18-AP6X
ID	1644733
General data	
Rated switching distance	8 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Repeat accuracy	≤ 2 % of full scale
Temperature drift	≤ ±10 %
	≤ ± 15 %, ≤ -25 °C v ≥ +70 °C
Hysteresis	315 %
Electrical data	
Operating voltage	1030 VDC
Residual ripple	≤ 10 % U <sub>ss</sub>
DC rated operational current	≤ 200 mA
No-load current	25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes / Cyclic
Voltage drop at I <sub>e</sub>	≤ 1.8 V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT
AC field stability	300 mT <sub>ss</sub>
Insulation class	

#### **Features**

- ■Threaded barrel, M18 x 1
- Chrome-plated brass
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- ■Large switching distance
- Recessed mountable
- ■DC 3-wire, 10...30 VDC
- ■NO contact, PNP output
- Cable connection

### Wiring diagram



## Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox+ sensors have significant advantages due to their patented multi-coil system. They excel thanks to their optimum switching distances, maximum flexibility and operational reliability as well as efficient standardization.

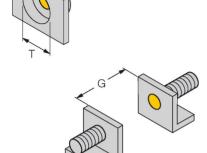


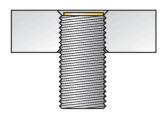
# Technical data

Mechanical data  Design Threaded barrel, M18 x 1  Dimensions 54 mm  Housing material Metal, CuZn, Chrome-plated  Active area material Plastic, LCP  End cap Plastic, EPTR  Max. tightening torque of housing nut 25 Nm  Electrical connection Cable  Cable quality Ø 5.2 mm, LifYY, PVC, 2 m  Core cross-section 3 x 0.34 mm²  Environmental conditions  Ambient temperature -30+85 °C  Vibration resistance 55 Hz (1 mm)  Shock resistance 30 g (11 ms)  Protection class IP68  MTTF 874 years acc. to SN 29500 (Ed. 99) 40 °C  Switching state LED, Yellow	Switching frequency	1.5 kHz
Dimensions 54 mm  Housing material Metal, CuZn, Chrome-plated  Active area material Plastic, LCP  End cap Plastic, EPTR  Max. tightening torque of housing nut 25 Nm  Electrical connection Cable  Cable quality Ø 5.2 mm, LifYY, PVC, 2 m  Core cross-section 3 x 0.34 mm²  Environmental conditions  Ambient temperature -30+85 °C  Vibration resistance 55 Hz (1 mm)  Shock resistance 30 g (11 ms)  Protection class IP68  MTTF 874 years acc. to SN 29500 (Ed. 99) 40 °C	Mechanical data	
Housing material  Active area material  Plastic, LCP  End cap  Plastic, EPTR  Max. tightening torque of housing nut  Electrical connection  Cable  Cable quality  Ø 5.2 mm, LifYY, PVC, 2 m  Core cross-section  3 x 0.34 mm²  Environmental conditions  Ambient temperature  -30+85 °C  Vibration resistance  55 Hz (1 mm)  Shock resistance  30 g (11 ms)  Protection class  MTTF  874 years acc. to SN 29500 (Ed. 99) 40 °C	Design	Threaded barrel, M18 x 1
Active area material  End cap  Plastic, LCP  Plastic, EPTR  Max. tightening torque of housing nut  Electrical connection  Cable  Cable quality  Ø 5.2 mm, LifYY, PVC, 2 m  Core cross-section  3 x 0.34 mm²  Environmental conditions  Ambient temperature  -30+85 °C  Vibration resistance  55 Hz (1 mm)  Shock resistance  30 g (11 ms)  Protection class  IP68  MTTF  874 years acc. to SN 29500 (Ed. 99) 40 °C	Dimensions	54 mm
End cap  Max. tightening torque of housing nut  Electrical connection  Cable  Cable quality  Ø 5.2 mm, LifYY, PVC, 2 m  Core cross-section  3 x 0.34 mm²  Environmental conditions  Ambient temperature  -30+85 °C  Vibration resistance  55 Hz (1 mm)  Shock resistance  30 g (11 ms)  Protection class  MTTF  874 years acc. to SN 29500 (Ed. 99) 40 °C	Housing material	Metal, CuZn, Chrome-plated
Max. tightening torque of housing nut  Electrical connection  Cable  Cable quality  Ø 5.2 mm, LifYY, PVC, 2 m  Core cross-section  3 x 0.34 mm²  Environmental conditions  Ambient temperature  -30+85 °C  Vibration resistance  55 Hz (1 mm)  Shock resistance  30 g (11 ms)  Protection class  IP68  MTTF  874 years acc. to SN 29500 (Ed. 99) 40 °C	Active area material	Plastic, LCP
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Core cross-section 3 x 0.34 mm²  Environmental conditions  Ambient temperature -30+85 °C  Vibration resistance 55 Hz (1 mm)  Shock resistance 30 g (11 ms)  Protection class IP68  MTTF 874 years acc. to SN 29500 (Ed. 99) 40 °C	Electrical connection	Cable
Environmental conditions  Ambient temperature -30+85 °C  Vibration resistance 55 Hz (1 mm)  Shock resistance 30 g (11 ms)  Protection class IP68  MTTF 874 years acc. to SN 29500 (Ed. 99) 40 °C	Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
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Vibration resistance 55 Hz (1 mm)  Shock resistance 30 g (11 ms)  Protection class IP68  MTTF 874 years acc. to SN 29500 (Ed. 99) 40 °C	Environmental conditions	
Shock resistance 30 g (11 ms)  Protection class IP68  MTTF 874 years acc. to SN 29500 (Ed. 99) 40 °C	Ambient temperature	-30+85 °C
Protection class IP68 MTTF 874 years acc. to SN 29500 (Ed. 99) 40 °C	Vibration resistance	55 Hz (1 mm)
MTTF 874 years acc. to SN 29500 (Ed. 99) 40 °C	Shock resistance	30 g (11 ms)
°C	Protection class	IP68
Switching state LED, Yellow	MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
	Switching state	LED, Yellow

### Mounting instructions

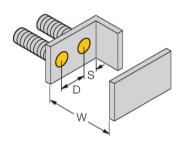
#### Mounting instructions/Description





Distance D	36 mm
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

All flush mountable uprox+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

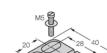


### Accessories

PN-M18 6905310

Protective nut for M18 x 1 threaded barrels; material: Stainless steel A2 1.4305 (AISI 303)



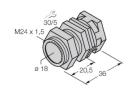


BST-18B

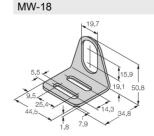
6947214

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6





Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

6945004



BSS-18 6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

