	BLE STANDARD			TE 1)	STORAGE		1000 TO 00		
	TEMPERATURE RANGE		GE -55°C TO 85°C(NOTE 1)		TEMPERATURE RANGE		-10°C 10 60	-10°C TO 60°C	
RATING	VOLTAGE		30V AC/DC CONNECTOR DF40GL-4		DF40GL-44DP-0.4	44DP-0. 4V (**)			
	CURRENT		0. 35A						
			SPEC	IFICAT	IONS				
П	EM		TEST METHOD			REQUI	REMENTS	QT	A
CONSTR	UCTION								
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			Х	
MARKING		CONFIRMED VISUALLY.						Х	
ELECTR	C CHARA	CTERIS	STICS					I	
CONTACT RE	SISTANCE	20mV AC	OR LESS 1kHz,1m A .		90mΩ MAX	ί.		Х	_
INSULATION RESISTANCE		100V DC.			50MΩ MIN.			x	
VOLTAGE PROOF		100V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			X	
MECHANICAL CHA								^	
					INCEDTION				—
INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.			INSERTION FORCE 42.0 N MAX WITHDRAWAL FORCE 6.0N MIN			x	-
LOCK STRENGTH		MATE TO APPLICABLE CONNECTOR AND APPLY			30N MIN				
		PULL FORCE HORIZONTALLY.						Х	-
MECHANICAL OPERATION		30TIMES INSERTIONS AND EXTRACTIONS.						v	
VIBRATION					 2 NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 1 NO ELECTRICAL DISCONTINUITY OF 1 µs. 			X	-
VIBRATION		FREQUENCY 10 TO 55 TO 10 Hz, 5min, SINGLE AMPLITUDE 0.75 mm,10CYCLES,			 NO ELECTRICAL DISCONTINUITY OF T µs. NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 			X	- 1
		FOR 3 DIRECTIONS.							
SHOCK		490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			 NO ELECTRICAL DISCONTINUITY OF 1 µs. NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 			х	_
ENVIRO	MENTAL	CHARA	CTERISTICS					I	
RAPID CHANGE OF		TEMPERATURE -55→ 5 TO 35→ 85→ 5 TO 35 °C			1 CONTAC	T RESISTANC	CE: 90mΩ MAX.		
TEMPERATURE		TIME $30 \rightarrow 5 \text{ MAX} \rightarrow 30 \rightarrow 5 \text{ MAX}$ min UNDER 5 CYCLES.			 ② INSULATION RESISTANCE: 50MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 			X	-
		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			1) CONTACT RESISTANCE: $90m\Omega$ MAX.				
(STEADY STATE)					 ② INSULATION RESISTANCE: 25MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				-
SULPHUR DIIOXIDE		EXPOSED IN 25 PPM FOR 96h,25°C,75%.			 CONTACT RESISTANCE: 180mΩ MAX. NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				-
HEAT RESISTANCE OF		RECOMMENDED TEMPERATURE PROFILE			NO DEFORMATION OF CASE OF EXCESSIVE				
SOLDERING		SOLDERING AREA MAX 250°C, 220°C FOR 60 SECONDS MAX. PREHEATING AREA 150 TO 180°C 90 TO 120SECONDS. MAXIMUM TWICE ACTION IS ALLOWED UNDER THE SAME CONDITION. RECOMMENDED MANUAL SOLDERING CONDITION			LOOSENESS OF THE TERMINALS.			X	-
			G IRON TEMPERATURE 350° IG TIME: WIHTIN 3 SECONDS						
SOLDERABILITY		SOLDERING TEMPERATURE: 245±5°C DURATION OF IMMERSION: SOLDERING FOR 3 ±0.5 SECONDS.			A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95% OF THE SURFACE BEING			x	
					IMMERSED.				
	T DI	ESCRIPTIC	ON OF REVISIONS	DESIGNED CHECKED		DATE			
NOTE1: INCLUDE THE TEMPERATURE RI			RISING BY CURRENT			APPROVED		15.07.2	
						CHECKED		15. (
Unless other	wise specified	refer to JIS C 5402, IEC 60512.				DESIGNED		15.07.2	
0.11000 01101					DRAWN KR. AJITO		15. ()7.2	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test				est	DRAWING NO. ELC-355293-58			8–01	
HRS	S	PECIFICATION SHEET		F	ART NO. DF40GL-44DS-0. 4V (5		8)	_	
	HIR	OSE EI	ECTRIC CO., LTD.		ODE NO.	0 69	84-4411-0-58	Δ	1/*

FORM HD0011-2-1