

VIIYONG GUANGDONG VIIYONG ELECTRONIC TECHNOLOGY CO., LTD.				Page number	1 / 14
File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

1、Purpose versus Application characteristics:

The specifications are applicable to Ultra Micro Multi-layer Ceramic Chip Capacitor (MLCC):

■ Universal; □ Automotive Grade;

2、The term / Definition: :

2.1 Structural design classification: □ General; ■ Ultra Micro; □ High Capacitance; □ High-Q;

□ High-voltage

2.2 Chip Size: ■ 01005、■ 0201、□ 0402、□ 0603、□ 0805、□ 1206、____(Others);

2.3 Capacitance range: 0.1pF~2.2μF;

2.4 Voltage range: 4V~ 50V;

2.5 Type of Dielectrics: ■ C0G、■ X7R、■ X5R、■ Y5V、■ X6S、■ X7S、■ X6T、■ X7T、____(Others);

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Mark: The product specification is only for reference of design selection, not used as the basis for delivery

VIIYONG GUANGDONG VIIYONG ELECTRONIC TECHNOLOGY CO., LTD.			Page number	2 / 14	
File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

3、Part Number System:

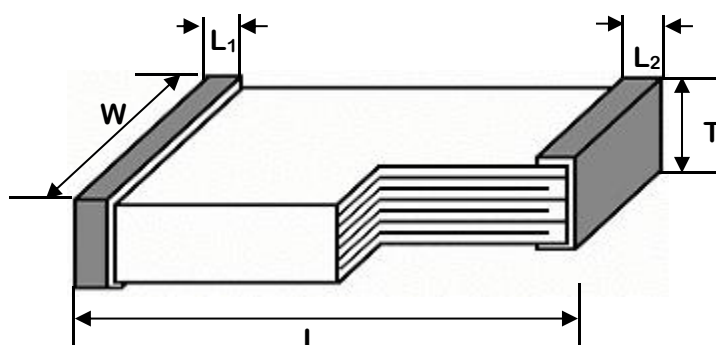
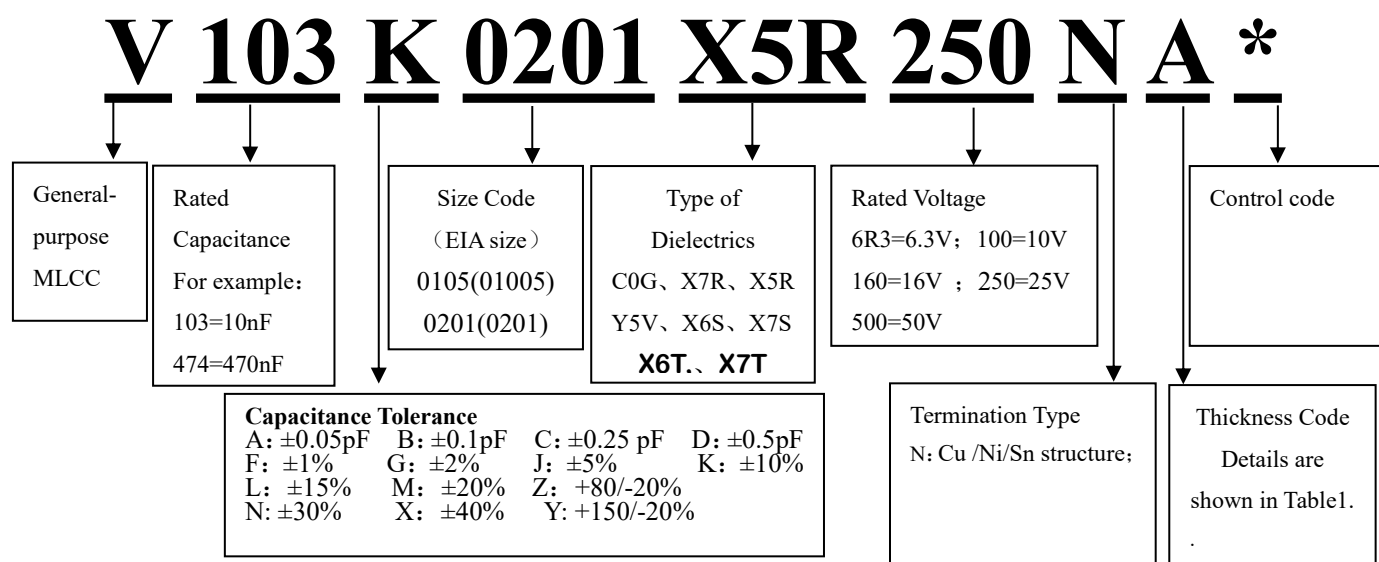


Figure 1 Configuration and Dimension of MLCC

Table 1 Dimension of MLCC (Unit: mm)

Size Code	Length (L)	Width (W)	Width of Termination (L1、L2)	Thickness (T)	Thickness code
01005	0.40±0.02	0.20±0.02	0.07~0.13	0.20±0.02	Z
0201	0.60±0.03	0.30±0.03	0.1~0.2	0.30±0.03	A
	0.60 ^{+0.05} _{-0.03}	0.30 ^{+0.05} _{-0.03}	0.1~0.2	0.3 ^{+0.05} _{-0.03}	J
	0.60 ^{+0.09} _{-0.03}	0.30 ^{+0.09} _{-0.03}	0.1~0.2	0.30 ^{+0.09} _{-0.03}	7
	0.60 ^{+0.1} _{-0.03}	0.30 ^{+0.1} _{-0.03}	0.1~0.2	0.3 ^{+0.1} _{-0.03}	X

File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

Table 2 Type of dielectrics

Type of Dielectrics	Operating Temperature Range	Temperature Coefficient or Characteristic
NP0	-55℃～+125℃	C0G: 0±30ppm/℃
		C0H: 0±60ppm/℃
X7R	-55℃～+125℃	±15%
X5R	-55℃～+85℃	±15%
Y5V	-30℃～+85℃	-82%≤ΔC/C≤+22%
X6S	-55℃～+105℃	±22%
X7S	-55℃～+125℃	±22%
X6T	-55℃～+105℃	+22%～-33%
X7T	-55℃～+125℃	+22%～-33%

Table 3 Rated Voltage and Rated Capacitance

Size	Rate Voltage /U _R	Capacitance								Thick ness code
		C0G	X7R	X5R	Y5V	X6S	X7S	X6T	X7T	
01005	50V	0.2pF~100pF	—	—	—	—	—	—	—	Z
	25V	0.2pF~100pF	100pF~1.0nF	—	—	—	—	—	—	Z
	16V	1pF~100pF	1.0nF~4.7nF	10nF~15nF	—	—	—	—	—	Z
	10V	—	—	10nF~22nF	—	—	—	—	—	Z
	6.3V	—	—	33nF~100nF	—	—	—	—	—	Z
	4V	—	—	100nF	—	—	—	—	—	Z
0201	50V	0.1pF~220pF	100pF~3.3nF	100pF~10nF	100pF~1.5nF	—	—	—	—	A
	25V	0.1pF~1nF	3.3nF~10nF	100pF~47nF	1.0nF~22nF	—	—	—	—	A
		—	—	27nF~100nF	33nF~100nF	—	—	—	—	J
		—	—	220nF~470nF	220nF	—	—	—	—	X
	35V	—	—	100nF	100nF	—	—	—	—	X
	16V	—	10nF~22nF	47nF~100nF	3.3nF~100nF	12nF~47nF	22nF~47nF	—	—	A
		—	—	100nF~220nF	100nF~220nF	100nF	22nF~47nF	—	—	J
		—	—	330nF~1.0μF	330nF~1.0μF	100nF	—	—	—	X
	10V	—	—	100nF	3.3nF~100nF	12nF~100nF	10nF~47nF	—	—	A
		—	—	100nF~220nF	100nF~220nF	100nF~220nF	100nF	—	—	J
		—	—	1.0uF	—	—	—	—	—	7
		—	—	330nF~2.2μF	330nF~2.2μF	220nF	—	—	220nF	X
	6.3V	—	—	100nF~220nF	15nF~220nF	100nF	47nF~100nF	—	—	A
		—	—	100nF~2.2μF	100nF~2.2μF	100nF~220nF	100nF	—	220nF~470nF	J
		—	—	470nF~2.2μF	470nF~2.2μF	220nF~470nF	—	—	—	X
	4V	—	—	—	—	12nF~100nF	—	—	—	A
		—	—	470nF~1.0uF	470nF~680nF	—	—	—	220nF	J
		—	—	680nF~2.2μF	680nF~2.2μF	220nF~470nF	—	1.0uF	470nF	X

Note: 1) E12 series for X6T,X7T,X6S,X7S,X7R and X5R groups, E6 series for Y5V group, E24 series for C0G group, integer nominal values such as 1.0, 2.0, 3.0pF, etc. are allowed for the specifications below 10pF.

2) For products of the same size, material and capacity, the rated voltage can be covered from high to low.

VIIYONG GUANGDONG VIIYONG ELECTRONIC TECHNOLOGY CO., LTD.			Page number	4 / 14	
File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

Type of Packing:

Reel Packaging (standard carrier tape disc packaging), every disc smallest package shown in Table 4.

Table 4 Type of Packing

Chip Size	01005		0201		
Thickness code	Z	Z	A/J	A/X/J	A/X/J
Disc size	7 "	7 "	7 "	7 "	13 "
Carrier Tape type	Paper	Plastic	Paper	Paper	Paper
QTY (Kpcs)	20	40	10	15	50

First packaging: Each multi-disc material is packed into a box.

The second packaging: the first packaged packaging box is loaded into the paper packaging box, and the remaining space in the box is filled with light auxiliary materials. The above packaging forms can also be packaged according to user needs.

4. Specifications and Test Methods:

4.1 Visual Inspection:

4.1.1 Requirement: no obvious defects on ceramic body and termination.

4.1.2 Test Method: Microscope 10×.

4.2 Size:

4.2.1 Requirement: Configuration and dimension of MLCC are shown in Figure 1 and Table 1.

4.2.2 Test Method: Measuring by gages which precision is not less than 0.01 mm .

4.3 Operating Environment:

C0G/C0H(NP0)、X7R	Temperature: -55℃～+125℃; RH: ≤95%(25℃)	Barometric pressure: 86 KPa ～106KPa
X5R	Temperature: -55℃～+85℃; RH: ≤95% (25℃)	Barometric pressure: 86 KPa ～106KPa
Y5V	Temperature: -30℃～+85℃; RH: ≤95% (25℃)	Barometric pressure: 86 KPa ～106KPa
X6S	Temperature: -30℃～+105℃; RH: ≤95%(25℃)	Barometric pressure: 86 KPa ～106KPa
X7S	Temperature: -30℃～+125℃; RH: ≤95%(25℃)	Barometric pressure: 86 KPa ～106KPa
X6T	Temperature: -30℃～+105℃; RH: ≤95%(25℃)	Barometric pressure: 86 KPa ～106KPa
X7T	Temperature: -30℃～+125℃; RH: ≤95%(25℃)	Barometric pressure: 86 KPa ～106KPa

VIIYONG GUANGDONG VIIYONG ELECTRONIC TECHNOLOGY CO., LTD.			Page number	5 / 14	
File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

4.4 Electrical Parameters and Test Methods:

Table 5 Specifications and Test Methods of MLCC Electrical Parameter

No.	Item	Specification	Test Method
1	Capacitance (C)	Within the specified tolerance	Temperature: 18~28℃; Humidity: ≤RH 80%; Test Frequency: NP0 (C0G/C0H): $C \leq 1000\text{pF}$, $f = 1\text{MHz} \pm 10\%$ X7R, X5R, Y5V, X6S, X7S, X6T, X7T: $f = 1\text{KHz} \pm 10\%$ Test voltage: $1.0 \pm 0.2V_{rms}$
2	Tangent of Loss Angle/ (tgδ)	C0G/C0H(NP0) : $C \geq 30\text{pF}$, $tg\delta \leq 10 \times 10^{-4}$; $C < 30\text{pF}$, $tg\delta \leq 1.0 \times (90/C + 7) \times 10^{-4}$	
		X7R: $U_R = 50V$ $tg\delta \leq 500 \times 10^{-4}$; $U_R = 25V$ $tg\delta \leq 500 \times 10^{-4}$ $U_R = 16V$ $tg\delta \leq 500 \times 10^{-4}$; $U_R = 10V$ $tg\delta \leq 500 \times 10^{-4}$	
		X5R, Y5V: $U_R = 50V$ $tg\delta \leq 1000 \times 10^{-4}$ $U_R = 35V/25V/16V$ $tg\delta \leq 1250 \times 10^{-4}$ $U_R \leq 10V$ $tg\delta \leq 1500 \times 10^{-4}$	
		X6S, X7S, X6T, X7T: $U_R \geq 25V$ $tg\delta \leq 1000 \times 10^{-4}$; $U_R = 16V$ $tg\delta \leq 1250 \times 10^{-4}$; $U_R = 10V$ $tg\delta \leq 1250 \times 10^{-4}$; $U_R \leq 6.3V$ $tg\delta \leq 1500 \times 10^{-4}$;	
3	Insulation Resistances/ (Ri)	C0G/C0H(NP0): $R_i \geq 10000M\Omega$	Temperature: 18~28℃; Humidity: ≤RH 80%; Apply rated voltage for 60±5secs.
		X7R, X5R, Y5V: $R_i \geq 4000M\Omega$ ($C \leq 25\text{nF}$) $R_i \times C \geq 100s$ ($C > 25\text{nF}$)	
		X6S, X7S, X6T, X7T: $R_i \times C \geq 100s$	
4	Withstanding Voltage (WV)	No breakdown or flashover during test	NP0 (C0G/C0H): $3 \times U_R$ X7R, X5R, Y5V, X6S, X7S, X6T, X7T: $2.5 \times U_R$ Duration: 1 min. Charge/discharge current not exceeds 50mA.

Note: Capacitance test instructions of Class 2 ceramic capacitors

When the capacitor initial capacitance is lower than its tolerance value, the test sample need to be heated for 60 ± 5 minutes at $150^\circ\text{C} \pm 10^\circ\text{C}$. Recover it, let sit at room temperature for 24 ± 2 hrs, and then test the capacitance.

VIIYONG GUANGDONG VIIYONG ELECTRONIC TECHNOLOGY CO., LTD.				Page number	6 / 14
File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

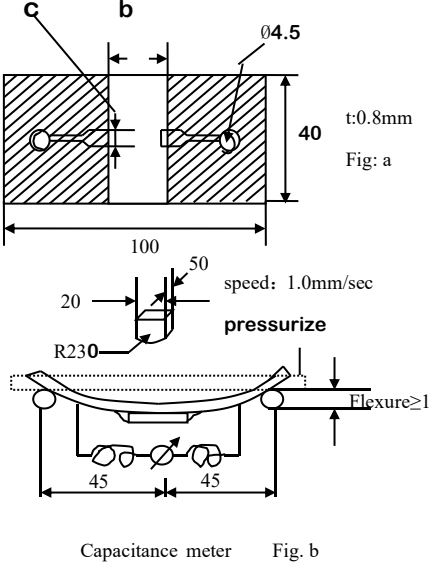
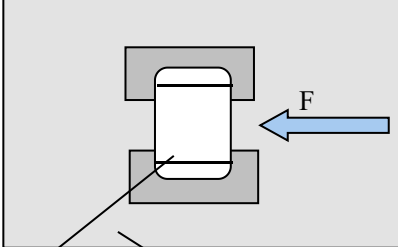
4.5 Environment Test Specifications and Methods:

Without specific note, the “test method” in Table 6 is based on GB/T 21041/21042 IDT IEC60384-21/22

Table 6 Environment Test Specifications and Methods

No.	Item	Specification	Test Method
1	Temperature Coefficient of Capacitance (α_c) or Temperature Characteristics	NP0(C0G): $\alpha_c \leq \pm 30 \text{ ppm/}^\circ\text{C}$ (125 $^\circ\text{C}$); $-72 \leq \alpha_c \leq +30 \text{ ppm/}^\circ\text{C}$ (-55 $^\circ\text{C}$); NP0(C0H) $\alpha_c \leq \pm 60 \text{ ppm/}^\circ\text{C}$ (125 $^\circ\text{C}$); $-72 \leq \alpha_c \leq +30 \text{ ppm/}^\circ\text{C}$ (-55 $^\circ\text{C}$); (It need not be tested for capacitance below 10pF, as is able to be assured by dielectric materials)	Preliminary Drying for 16~24hrs (NP0(C0G/C0H)). Special preconditioning for 1hr at 150 $^\circ\text{C}$ followed by 24hrs (X7R, X5R, Y5V, X6S, X7S, X6T, X7T). The ranges of capacitance change compared with the temperature ranges (θ_1 , 25 $^\circ\text{C}$, θ_2) shall be within the specified ranges. NP0, X7R, X7S, X7T: $\theta_1 = -55^\circ\text{C}$, $\theta_2 = 125^\circ\text{C}$; X6S, X6T: $\theta_1 = -55^\circ\text{C}$, $\theta_2 = 105^\circ\text{C}$ X5R: $\theta_1 = -55^\circ\text{C}$, $\theta_2 = 85^\circ\text{C}$; Y5V: $\theta_1 = -30^\circ\text{C}$, $\theta_2 = 85^\circ\text{C}$ Test voltage: $0.5 \pm 0.2 \text{ Vrms}$ test voltage of special specifications referto table 6-1
		X7R, X5R: $\Delta C/C \leq \pm 15\%$	
		X6S、X7S: $\Delta C/C \leq \pm 22\%$ X6T、X7T: $-33\% \leq \Delta C/C \leq 22\%$	
		Y5V: $-82\% \leq \Delta C/C \leq +22\%$	
2	Resistance to Soldering Heat	Visual: No visible damage and terminations uncovered shall be less than 25%.	Special preconditioning for 1hr at 150 $^\circ\text{C}$ followed by 24hrs (X7R, X5R, Y5V, X6S, X7S, X6T, X7T). Preheat the capacitor at 110 to 140 $^\circ\text{C}$ for 30~60s. Immerse the capacitor in an eutectic solder solution at $260 \pm 5^\circ\text{C}$ for 10 ± 1 seconds. The depth of immersion is 10mm. Recover it, let sit at room temperature for 6~24hrs (NP0(C0G/C0H)) or 24 \pm 2hrs (X7R, X5R, Y5V, X6S, X7S, X6T, X7T), then observe appearance and measure electrical characteristics.
		Capacitance Change: NP0(C0G/C0H): $\Delta C/C \leq \pm 2.5\%$ or 0.25pF, whichever is larger; X7R, X5R, Y5V, X6S, X7S, X6T, X7T: $\Delta C/C \leq \pm 15\%$;	
		$\text{tg}\delta$ and R_i : meet the initial specification in Table 5.	

File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

3	Solderability	75% min. coverage of both terminal electrodes is soldered evenly and continuously.	Immerse the test capacitor into a methanol solution containing rosin for 3 to 5 seconds, preheat it at 80 to 140°C for 30~60s and immerse it into molten solder of 235±5°C for 2±0.2 seconds. The depth of immersion is 10mm.
4	Bond Strength of Termination	Visual: No visible damage. Capacitance Change: NP0(C0G/C0H): $\Delta C/C \leq \pm 5\%$ or $\pm 0.5\text{pF}$, whichever is larger; X7R, X5R, Y5V, X6S, X7S, X6T, X7T: $\Delta C/C \leq \pm 12.5\%$;	Solder the capacitor to the test jig (glass epoxy boards) shown in Fig. a. Apply a force in the direction shown in Fig. b. Bending 1mm at a speed of 1mm/sec and hold for 5±1secs, then measure the capacitance.  (Unit: mm)
5	Adhesion	Visual: No visible damage.	Solder the capacitor on a P. C. board, apply a pushing force F for 10±1secs.  Capacitor P. C. Board 01005 F=1N 0201 F=2N

File name	Ultra Micro Multi-layer Ceramic Chip Capacitor		File type	Product Specification	
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

6	Vibration	Visual: No visible damage.	Sample shall be mounted on a suitable substrate. Amplitude: 1.5mm Frequencies: from 10 to 55Hz, and back to 10 Hz in about 1 min. Repeat this for 2hrs each in 3 perpendicular directions X, Y, Z, total 6hrs.															
		Capacitance Change: NP0(C0G/C0H): $\Delta C/C \leq \pm 2.5\%$ or $\pm 0.25\text{pF}$, whichever is larger; X7R , X5R,Y5V: $\Delta C/C \leq \pm 12.5\%$; X6S,X7S,X6T,X7T: $\Delta C/C \leq \pm 15\%$.																
		tgδ and Ri: meet the initial specification in Table 5.																
7	Rapid change of temperature	Visual: No visible damage.	Special preconditioning for 1hr at 150°C followed by 24hrs (X7R, X5R,Y5V,X6S,X7S,X6T,X7T). Fix the capacitor to the supporting jig. Expose the capacitors in the condition step 1 through 4 and perform 5 cycles. <table><tr><td>Step</td><td>temperature (°C)</td><td>time</td></tr><tr><td>1</td><td>θ_A</td><td>30 min</td></tr><tr><td>2</td><td>25</td><td>2~5 min.</td></tr><tr><td>3</td><td>θ_B</td><td>30 min</td></tr><tr><td>4</td><td>25</td><td>2~5 min.</td></tr></table> NP0 (C0G/C0H), X7R,X7S,X7T: θ _A =-55°C, θ _B =125°C; X6S,X6T:θ _A =-55°C, θ _B =105°C X5R: θ _A =-55°C, θ _B =85°C Y5V: θ _A = -30°C, θ _B =85°C Recover it, let sit at room temperature for 6~24hrs(NP0 (C0G/C0H)) or 24±2hrs (X7R,X5R,Y5V,X6S,X7S,X6T,X7T), then observe appearance and measure electrical characteristics.	Step	temperature (°C)	time	1	θ _A	30 min	2	25	2~5 min.	3	θ _B	30 min	4	25	2~5 min.
		Step		temperature (°C)	time													
		1		θ _A	30 min													
2	25	2~5 min.																
3	θ _B	30 min																
4	25	2~5 min.																
Capacitance Change: NP0(C0G/C0H): $\Delta C/C \leq \pm 2.5\%$ or $\pm 0.25\text{pF}$, whichever is larger; X7R,X5R,Y5V: $\Delta C/C \leq \pm 15\%$; X6S,X7S,X6T,X7T: $\Delta C/C \leq \pm 20\%$.																		
tgδ and Ri: meet the initial specification in Table 5.																		

<div>VIIYONG</div> <div>GUANGDONG VIIYONG ELECTRONIC TECHNOLOGY CO., LTD.</div>				Page number		9 / 14	
File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type		Product Specification	
Issued No.	SGVX-CCG202111		Confidentiality level	External public documents		Date	2021-11-05

8	Damp Heat (Steady State)	Visual: No visible damage.	<p>Special preconditioning for 1hr at 150°C followed by 24hrs (X7R,X5R,Y5V,X6S,X7S,X6T,X7T). Test Temperature: 40°C±2°C Humidity: RH 90~95% Duration:500hrs</p> <p>Recover it, let sit at room temperature for 6~24hrs(NP0 (C0G/C0H)) or 24±2hrs (X7R,X5R,Y5V,X6S,X7S,X6T,X7T), then observe appearance and measure electrical characteristics.</p>
		<p>Capacitance change: NP0(C0G/C0H):$\Delta C/C \leq \pm 5\%$ or $\pm 0.5\text{pF}$, whichever is larger; X7R,X5R,Y5V: $\Delta C/C \leq \pm 12.5\%$; X6S,X7S,X6T,X7T: $\Delta C/C \leq \pm 30\%$.</p>	
		<p>Tangent of loss angle ($\text{tg}\delta$): NP0(C0G/C0H): $\text{tg}\delta \leq 20 \times 10^{-4}$ ($C \geq 30\text{pF}$) or $\text{tg}\delta \leq 2 \times (90/C + 7) \times 10^{-4}$ ($C < 30\text{pF}$); X7R: $\text{tg}\delta \leq 700 \times 10^{-4}$; X6S,X7S,X6T,X7T: $\text{tg}\delta \leq 2 \times$ the specification in Table 5; X5R,Y5V: $\text{tg}\delta \leq 1200 \times 10^{-4}$.</p>	
		<p>Insulation Resistances (R_i): NP0(C0G/C0H): $R_i \geq 2500\text{M}\Omega$ or $R_i \times C \geq 50\text{s}$, whichever is smaller; X7R,X5R,Y5V,X6S,X7S,X6T,X7T: $R_i \geq 1000\text{M}\Omega$ or $R_i \times C \geq 50\text{s}$ ($U_R \geq 25\text{V}$), whichever is smaller; $R_i \geq 1000\text{M}\Omega$ or $R_i \times C \geq 10\text{s}$ ($U_R \leq 16\text{V}$), whichever is smaller.</p>	

File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

9	Damp heat with load	Visual: No visible damage.	Special preconditioning for 1hr at 150°C followed by 24hrs (X7R, X5R, Y5V, X6S, X7S, X6T, X7T). Test Temperature: 40±2°C; Humidity: RH 90~95%; Test Voltage: 1.0*U _R ; Duration: 500hrs; Charge/discharge current not exceeds 50mA. Recover it, let sit at room temperature for 6~24hrs(NP0 (C0G/C0H)) or 24±2hrs (X7R, X5R, Y5V, X6S, X7S, X6T, X7T), then observe appearance and measure electrical characteristics. (Special preconditioning for 1hr at 150°C followed by 24hrs, then measure electrical characteristics. (C _p ≥100nF))
		Capacitance change: NP0(C0G/C0H): $\Delta C/C \leq \pm 7.5\%$ or $\pm 0.75\text{pF}$, whichever is larger; X7R: $\Delta C/C \leq \pm 12.5\%$; X5R, Y5V: $\Delta C/C \leq \pm 15\%$; X6S, X7S, X6T, X7T: $\Delta C/C \leq \pm 30\%$	
		Tangent of loss angle (tgδ): NP0(C0G/C0H): $\text{tg}\delta \leq 50 \times 10^{-4}$ (C≥30pF) or $\text{tg}\delta \leq 5 \times (90/C+7) \times 10^{-4}$ (C<30pF); X7R: $\text{tg}\delta \leq 700 \times 10^{-4}$; X5R, Y5V: $\text{tg}\delta \leq 1200 \times 10^{-4}$; X6S, X7S, X6T, X7T: $\text{tg}\delta \leq 2 \times \text{the initial specification in Table 5.}$	
		Insulation Resistances (R _i): R _i ≥500MΩ or R _i ×C≥25s, whichever smaller	

File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

10	Endurance	Visual: No visible damage.	Special preconditioning for 1hr at 150°C followed by 24hrs (X7R,X5R,Y5V,X6S,X7S,X6T,X7T). Test Temperature: NP0(C0G/C0H), X7R,X7S,X7T: 125°C; X6S,X6T:105°C; X5R,Y5V: 85°C; Duration: 1000hrs; Test Voltage: 1.5×UR
		Capacitance Change: NP0(C0G/C0H): $\Delta C/C \leq \pm 3\%$ or $\pm 0.3\text{pF}$, whichever large; X7R,X5R,Y5V: $\Delta C/C \leq \pm 15\%$; X6S,X7S,X6T,X7T: $\Delta C/C \leq \pm 30\%$	
		Tangent of loss angle (tgδ): NP0(C0G/C0H): $\text{tg}\delta \leq 20 \times 10^{-4}$ ($C \geq 30\text{pF}$) or $\text{tg}\delta \leq 2 \times (90/C + 7) \times 10^{-4}$ ($C < 30\text{pF}$); X7R: $\text{tg}\delta \leq 700 \times 10^{-4}$; X5R,Y5V: $\text{tg}\delta \leq 1200 \times 10^{-4}$; X6S,X7S,X6T,X7T: $\text{tg}\delta \leq 2 \times$ the initial specification in Table 5.	
		Insulation Resistances (Ri): NP0(C0G/C0H): $R_i \geq 1000\text{M}\Omega$ or $R_i \times C \geq 50\text{s}$, whichever smaller; X7R,X5R,Y5V,X6S,X7S,X6T,X7T: $R_i \geq 1000\text{M}\Omega$ or $R_i \times C \geq 50\text{s}$ ($U_R \geq 25\text{V}$), whichever smaller; $R_i \geq 1000\text{M}\Omega$ or $R_i \times C \geq 10\text{s}$ ($U_R \leq 16\text{V}$), whichever smaller.	

SIZE	CAP.	Rated Voltage	Test Voltage
01005	Capacitance list	All voltages	$1.5 \times U_R$
0201	$< 1.0\mu\text{F}$	All voltages	$1.5 \times U_R$
	$\geq 1.0\mu\text{F}$	$\geq 4\text{V}$	$1.0 \times U_R$
	$220\text{nF} \leq C_p \leq 470\text{nF}$	$\geq 25\text{V}$	$1.0 \times U_R$

Recover it, let sit at room temperature for 6~24hrs(NP0 (C0G/C0H)) or 24±2hrs (X7R,X5R,Y5V,X6S,X7S,X6T,X7T), then observe appearance and measure electrical characteristics.
 (Special preconditioning for 1hr at 150°C followed by 24hrs, then measure electrical characteristics. (Cp≥100nF))

Table6-1 test voltage of special specifications

Size	Rate Voltage /UR	Capacitance				test voltage Vrms
		X6S	X6T	X7T	X7S	
0201	16V	22nF~100nF	—	100nF	—	0.2±0.01
	10V	22nF~220nF	—	100nF/220nF	—	0.2±0.01
	6.3V	470nF	—	—	—	0.3±0.01
		22nF~220nF	—	100nF~330nF	—	0.2±0.01
		—	—	470 nF	—	0.1±0.01
	4.0V	470nF	—	470nF	—	0.2±0.01
		22nF~100nF	—	100nF	—	0.2±0.01
		—	1uF	—	—	0.1±0.01

VIIYONG GUANGDONG VIIYONG ELECTRONIC TECHNOLOGY CO., LTD.			Page number	13 / 14	
File name	Ultra Micro Multi-layer Ceramic Chip Capacitor		File type	Product Specification	
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

5.1.3 Disc size:

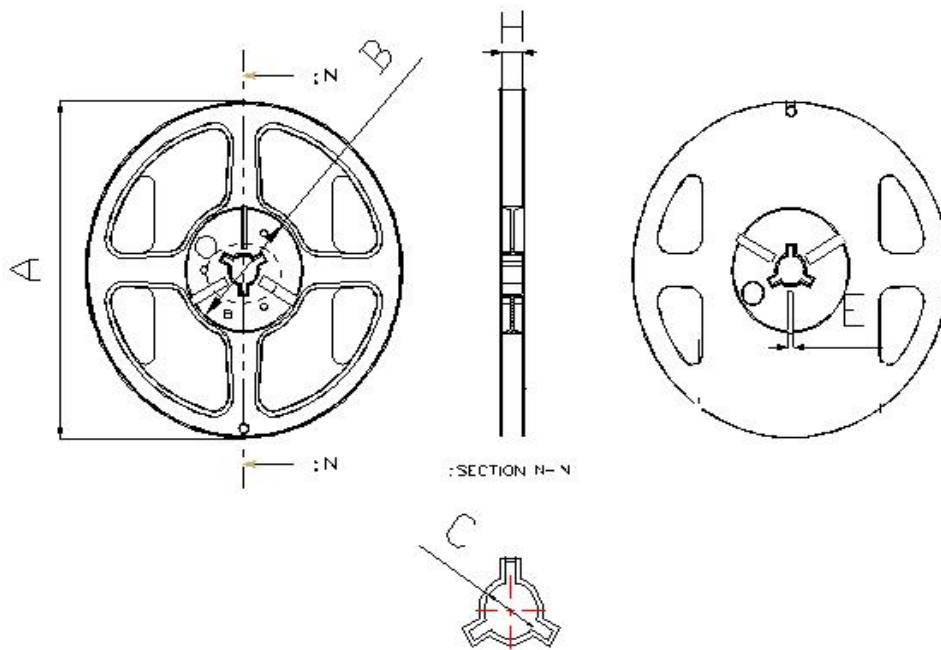
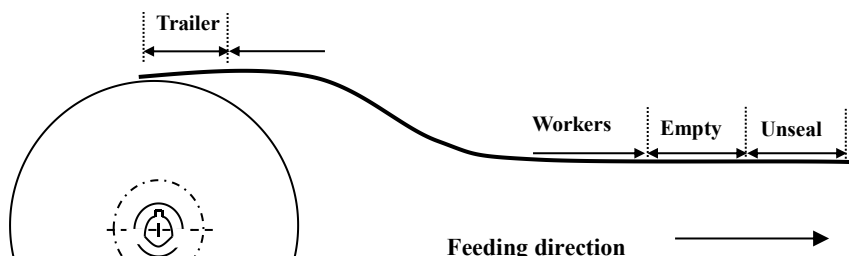


Figure 3 Disc

Table 8 Disc size

Disc Size	A/mm	B/mm	C/mm	E/mm	H/mm
7"	$\Phi 178 \pm 2.0$	$\Phi 60 \pm 2.0$	$\Phi 13 \pm 1.0$	4 ± 1.0	9.5 ± 1.0
13"	$\Phi 330 \pm 2.0$	$\Phi 100 \pm 2.0$	$\Phi 13 \pm 1.0$	3 ± 1.0	10 ± 1.0

5.1.4 Carrier specifications:



Packaging	shortest length of the reserved space		
Carrier	Trailer	Empty	Unseal
	60 mm	200mm	160 mm

VIIYONG GUANGDONG VIIYONG ELECTRONIC TECHNOLOGY CO., LTD.			Page number	14 / 14	
File name	Ultra Micro Multi-layer Ceramic Chip Capacitor			File type	Product Specification
Issued No.	SGVX-CCG202111	Confidentiality level	External public documents	Date	2021-11-05

5.1.5 Performance of Carrier Taping:

5.1.5.1 Strength of Carrier Tape and Top Cover Tape:

a. Carrier Tape

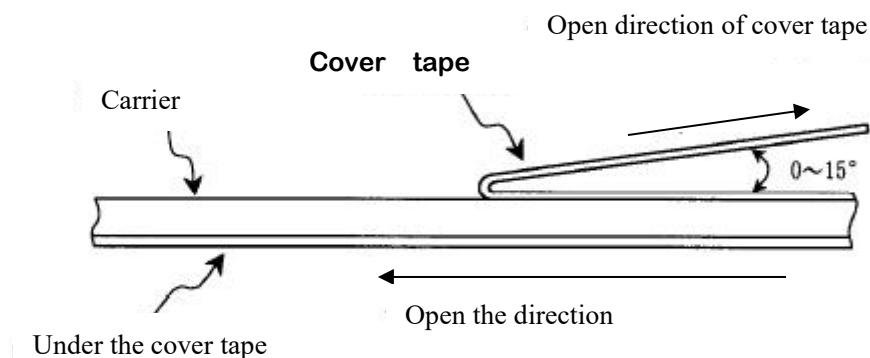
When a tensile force 1.02kgf is applied in the direction to unreel the tape, the tape shall with stand this force.

b. Top cover Tape

When a tensile force 1.02kgf is applied to the tape, the tape shall withstand this force.

5.1.5.2 Peeling Strength of Top Cover Tape:

Unless otherwise specified, the peeling strength of top cover tape shall be within 10.2 to 71.4 gf when the top cover tape is pulled at a speed of 300mm/min with the angle of 0 to 15°(see the following figure).



5.2 Shipment:

Transport packaging products to adapt to the modern means of transport, but the product in the process of transport to prevent rain and acid and alkali corrosion, shall not be whipped extrusion casting and gravity.

5.3 Storage:

Storage period: 12 months, otherwise, its solderability must be inspected again.

Storage conditions:

Temperature: less than 35 °C ,

Relative humidity: less than RH70 %