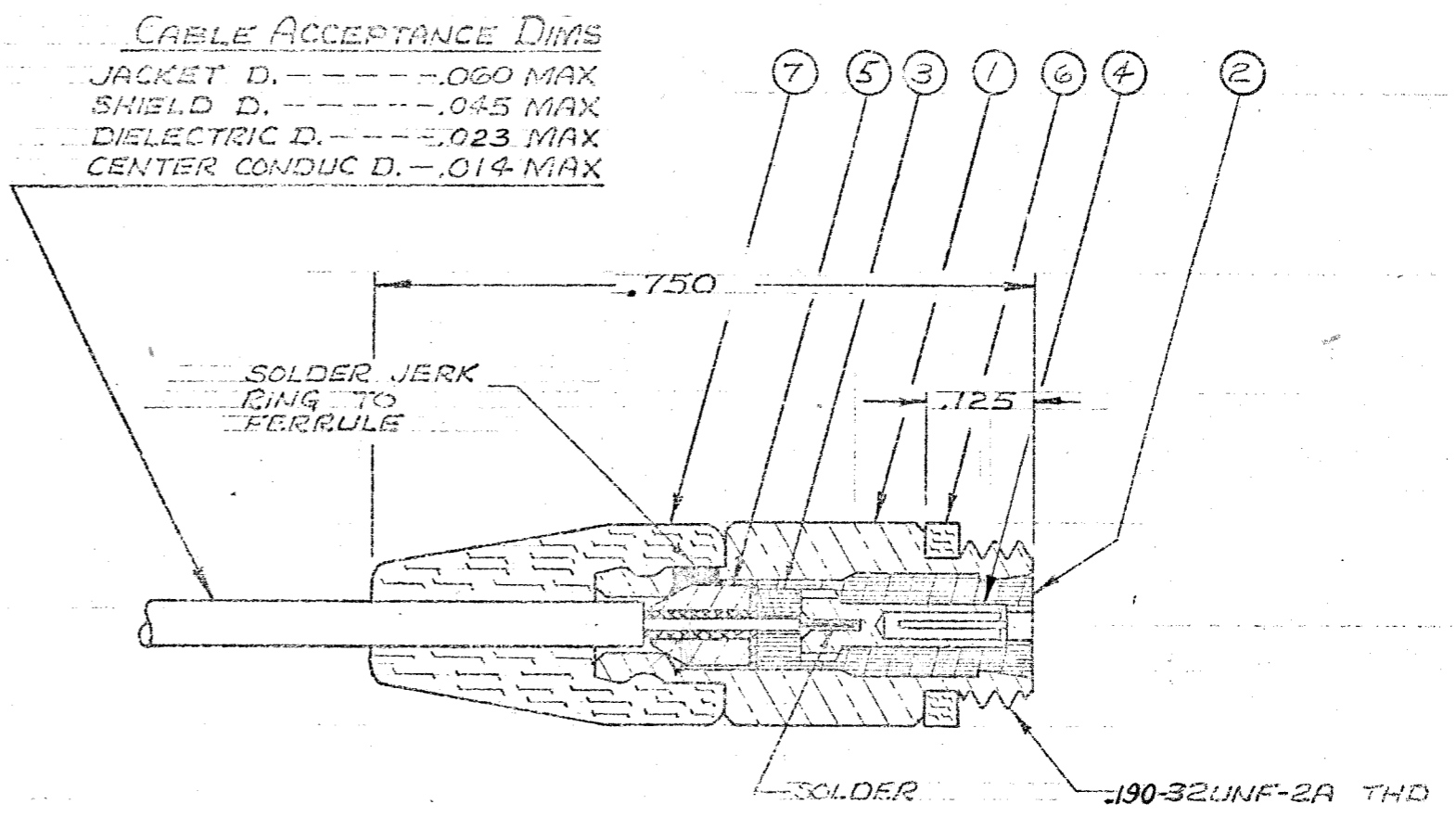


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ITEM	DESCRIPTION	CODE	TE P/N	MICRODOT P/N
①	FERRULE	① ⑤	2-1532244-2	005-3431-0002
②	INSULATOR	②	1532060-2	003-0179-0001
③	INSULATOR	②	4-1532068-2	005-3432-0001
④	SOCKET	③ ⑥	7-1532068-0	005-3700-0002
⑤	JERK RING	① ⑤	2-1532244-1	005-2752-0002
⑥	GASKET	④	4-1532060-3	003-0268-0001
⑦	BEND RELIEF CAP	④	7-1532063-9	003-1285-0002



CODE	MATERIAL, FINISH
①	BRASS PER QQ-B-626
②	TEFLON PER L-P-403
③	BERYLLIUM COPPER PER QQ-C-530
④	SILICONE RUBBER PER ZZ-R-765
⑤	SILVER PLATE PER TE 112-32-1, .0002/.0004 INCHES THICK OVER COPPER PLATE PER TE 112-300-2, .0001 INCHES MINIMUM
⑥	GOLD PLATE PER MIL-G-45204 TYPE II, CL. I

3. MICRODOT ASSY TOOL #DIO-0003-0000 REQD.
 2. FOR ASSY SEE ASSY INSTRUCTION RF-ASMB-89.
 1. THIS CONNECTOR MATES WITH ALL PLUGS IN SERIES S-50 AS LISTED IN MICRODOT CATALOG.

NOTES: UNLESS OTHERWISE SPECIFIED

ASSEMBLY		NO REQ'D	A	RELEASE FOR PROD.	DATE	APP
NEXT ASSEMBLIES		REV	ECN	REVISION DESCRIPTION	DATE	APP

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED
 DEC. ± .010
 FRAG. ± _____
 ANGLES ± _____
 ECCENTRICITY _____
 MAX. T.I.R. _____
 HOLE DIA. ± _____
 SURFACE ROUGHNESS _____ MICRO INCHES
 THREADS TO MIL-C-7742
 COMMERCIAL TOLERANCES APPLY TO STOCK DIMENSIONS

MALCO
 A MICRODOT COMPANY, INC.
 306 PASADENA AVE., SO. PASADENA, CA

SURFACE TREATMENT: NOTED

MATERIAL: NOTED

APR: _____
 APP: _____
 CHECKED BY: *Hsu*
 DRAWN BY: *Hsu*

PROD CODE: 934
 SCALE: 5X
 DATE: 1/15/80

JACK
 351-0547-0025

CODE: CDM
 DRAWING NUMBER: 2-1532244-3 A