



SIPLUS S7-1200 CPU 1215C AC/DC/relay for medial exposure with conformal coating based on 6ES7215-1BG40-0XB0 . compact CPU, AC/DC/relay, onboard I/O: 14 DI 24 V DC 10 DO relay 2 A 2 AI 0-10 V DC 2 AO 0-20 mA DC Power supply: 85-264V AC @ 47-63 Hz, Program/data memory 125 KB

General information	
Product type designation	CPU 1215C AC/DC/relay
Firmware version	V4.1
Engineering with	
<ul style="list-style-type: none"> <li>Programming package</li> </ul>	STEP 7 V13 SP1 or higher
Supply voltage	
Rated value (AC)	
<ul style="list-style-type: none"> <li>120 V AC</li> <li>230 V AC</li> </ul>	Yes
permissible range, lower limit (AC)	85 V
permissible range, upper limit (AC)	265 V
Line frequency	
<ul style="list-style-type: none"> <li>permissible range, lower limit</li> <li>permissible range, upper limit</li> </ul>	47 Hz 63 Hz
Input current	
Current consumption, max.	300 mA at 120 V AC; 150 mA at 240 V AC
Inrush current, max.	20 A; at 264 V
Encoder supply	
24 V encoder supply	
<ul style="list-style-type: none"> <li>24 V</li> </ul>	20.4 to 28.8V
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
<ul style="list-style-type: none"> <li>integrated</li> <li>expandable</li> </ul>	125 kbyte No
Load memory	
<ul style="list-style-type: none"> <li>integrated</li> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	4 Mbyte with SIMATIC memory card
Backup	
<ul style="list-style-type: none"> <li>present</li> <li>without battery</li> </ul>	Yes; maintenance-free Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
CPU-blocks	

Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
<b>OB</b>	
• Number, max.	Limited only by RAM for code
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
<b>Flag</b>	
• Number, max.	8 kbyte; Size of bit memory address area
<b>Address area</b>	
<b>Process image</b>	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
<b>Hardware configuration</b>	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
<b>Time of day</b>	
<b>Clock</b>	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
<b>Digital inputs</b>	
Number of digital inputs	14; Integrated
• of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
<b>Number of simultaneously controllable inputs</b>	
all mounting positions	
— up to 40 °C, max.	14
<b>Input voltage</b>	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
<b>Input delay (for rated value of input voltage)</b>	
for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
<b>Cable length</b>	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
<b>Digital outputs</b>	
Number of digital outputs	10; Relays
<b>Switching capacity of the outputs</b>	
• with resistive load, max.	2 A
• on lamp load, max.	30 W with DC, 200 W with AC
<b>Output delay with resistive load</b>	
• "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.
<b>Switching frequency</b>	
• of the pulse outputs, with resistive load, max.	1 Hz
<b>Relay outputs</b>	
• Number of relay outputs	10
• Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
<b>Cable length</b>	

<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	500 m
<ul style="list-style-type: none"> <li>• unshielded, max.</li> </ul>	150 m
<b>Analog inputs</b>	
Number of analog inputs	2
<b>Input ranges</b>	
<ul style="list-style-type: none"> <li>• Voltage</li> </ul>	Yes
<b>Input ranges (rated values), voltages</b>	
<ul style="list-style-type: none"> <li>• 0 to +10 V</li> </ul>	Yes
— Input resistance (0 to 10 V)	≥100k ohms
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	100 m; twisted and shielded
<b>Analog outputs</b>	
Number of analog outputs	2
<b>Output ranges, current</b>	
<ul style="list-style-type: none"> <li>• 0 to 20 mA</li> </ul>	Yes
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
<ul style="list-style-type: none"> <li>• Integration time, parameterizable</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Conversion time (per channel)</li> </ul>	625 μs
<b>Analog value generation for the outputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> </ul>	10 bit
<b>Encoder</b>	
<b>Connectable encoders</b>	
<ul style="list-style-type: none"> <li>• 2-wire sensor</li> </ul>	Yes
<b>1. Interface</b>	
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Interface types</b>	
<ul style="list-style-type: none"> <li>• RJ 45 (Ethernet)</li> </ul>	Yes
<b>Protocols</b>	
<ul style="list-style-type: none"> <li>• PROFINET IO Controller</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• PROFINET IO Device</li> </ul>	Yes; Also simultaneously with IO-Device functionality
<b>PROFINET IO Controller</b>	
<ul style="list-style-type: none"> <li>• Transmission rate, max.</li> </ul>	100 Mbit/s
<b>Services</b>	
— Number of connectable IO Devices, max.	16
<b>PROFINET IO Device</b>	
<b>Services</b>	
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Protocols</b>	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
<b>Protocols (Ethernet)</b>	
<ul style="list-style-type: none"> <li>• TCP/IP</li> </ul>	Yes
<b>Open IE communication</b>	
<ul style="list-style-type: none"> <li>• TCP/IP</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• ISO-on-TCP (RFC1006)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• UDP</li> </ul>	Yes
<b>Web server</b>	
<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• User-defined websites</li> </ul>	Yes

<b>Further protocols</b>	
• MODBUS	Yes
<b>Communication functions</b>	
<b>S7 communication</b>	
• supported	Yes
• as server	Yes
• as client	Yes
<b>Number of connections</b>	
• overall	16; dynamically
<b>Test commissioning functions</b>	
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<b>Forcing</b>	
• Forcing	Yes
<b>Diagnostic buffer</b>	
• present	Yes
<b>Traces</b>	
• Number of configurable Traces	2; Up to 512 KB of data per trace are possible
<b>Integrated Functions</b>	
Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
• Potential separation digital inputs	500V AC for 1 minute
• between the channels, in groups of	1
<b>Potential separation digital outputs</b>	
• Potential separation digital outputs	Relays
• between the channels	No
• between the channels, in groups of	2
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
<b>Interference immunity against voltage surge</b>	
• Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
<b>Interference immunity against conducted variable disturbance induced by high-frequency fields</b>	
• Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes
<b>Emission of radio interference acc. to EN 55 011</b>	
• Limit class A, for use in industrial areas	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
<b>Ambient conditions</b>	
Free fall	

<ul style="list-style-type: none"> <li>• Fall height, max.</li> </ul>	0.3 m; five times, in product package
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical
<ul style="list-style-type: none"> <li>• At cold restart, min.</li> </ul>	0 °C
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>	-40 °C 70 °C
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>• Installation altitude above sea level, max.</li> <li>• Ambient air temperature-barometric pressure-altitude</li> </ul>	2 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>• With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>• Vibration resistance during operation acc. to IEC 60068-2-6</li> <li>• Operation, tested according to IEC 60068-2-6</li> </ul>	2 g (m/s <sup>2</sup> ) wall mounting, 1 g (m/s <sup>2</sup> ) DIN rail Yes
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>• tested according to IEC 60068-2-27</li> </ul>	Yes
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
<ul style="list-style-type: none"> <li>— Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
<b>Use in stationary industrial systems</b>	
<ul style="list-style-type: none"> <li>— to biologically active substances according to EN 60721-3-3</li> <li>— to chemically active substances according to EN 60721-3-3</li> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
<ul style="list-style-type: none"> <li>— to biologically active substances according to EN 60721-3-6</li> <li>— to chemically active substances according to EN 60721-3-6</li> <li>— to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
<ul style="list-style-type: none"> <li>— Against chemically active substances acc. to EN 60654-4</li> <li>— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Class 3 (excluding trichlorethylene) Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
<ul style="list-style-type: none"> <li>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
<ul style="list-style-type: none"> <li>• Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>• Protection against fouling acc. to EN 60664-3</li> <li>• Military testing according to MIL-I-46058C, Amendment 7</li> <li>• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Class 2 for high reliability Yes; Type 1 protection Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A
<b>Configuration</b>	
Programming	

<b>Programming language</b>	
— LAD	Yes
— FBD	Yes
— SCL	Yes
<b>Cycle time monitoring</b>	
• adjustable	Yes
<b>Dimensions</b>	
Width	130 mm
Height	100 mm
Depth	75 mm
<b>Weights</b>	
Weight, approx.	550 g
<b>last modified:</b>	1/16/2021 