### **Push Button**





#### **Specifications:**

Maximum current/voltage rating with resistive load: 400mA 32V ac, 100mA 50V dc and 125mA 125V ac.

Maximum initial contact resistance :  $50m\Omega$ .

 $\begin{array}{ll} \mbox{Minimum insulation resistance} & : 1G\Omega \mbox{ at 500V dc.} \\ \mbox{Dielectric strength} & : 1000\mbox{V ac rms.} \\ \mbox{Electrical life at full load} & : 500,000 \mbox{ cycles.} \end{array}$ 

**Panel Thickness:** 

-B1 series : 0.8mm (0.031) minimum and 1.8mm (0.071) maximum. -B2 series : 1.5mm (0.059) minimum and 4mm (0.157) maximum.

Total travel : 1.5mm (0.59).

Operating force : 2N to 5N.

Contact bounce : 10ms.

Mechanical life : 1,000,000 cycles.

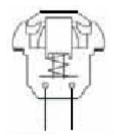
Maximum torque : 1.5Nm applied to nut.

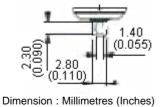
Maximum soldering : 300°C for 3 seconds.

#### **Switch Function**

	Switch Function		Connected Terminals			
Number Poles	Position 1	Position 2	Position 1	Position 2	Schematic	Model Number
	1	1	1	1		
SP	OFF	МОМ	OPEN	1-3	0 0	PAS6

#### **Pole Options**





#### Features:

- Eight plunger colours.
- Flat plunger top allowing marking.
- Antirotation bushing.
- New solder lug terminal.

http://www.farnell.com http://www.newark.com http://www.cpc.co.uk

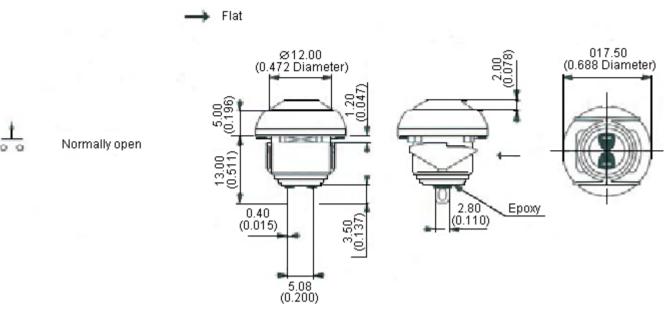


### **Push Button**



Dimension: Millimetres (Inches)

#### **Snap-in Mounting**



Panel Thickness: 0.8mm to 1.8mm

#### **Mounting by Threaded Bushing**

Normally open

Panel Thickness: 1.5mm to 4mm

Dimension: Millimetres (Inches)

#### **Soldering Processes:**

Manual soldering: Use soldering iron of 30 watts, controlled at 350°C

approximately 5 seconds while applying solder.

Wave soldering : Recommended soldering temperature : 260 ±5°C

Duration of solder Immersion : 5 ±1 seconds

(PCB is 1.6mm in thickness).

Soldering : Vapor phase.

http://www.farnell.com http://www.newark.com http://www.cpc.co.uk

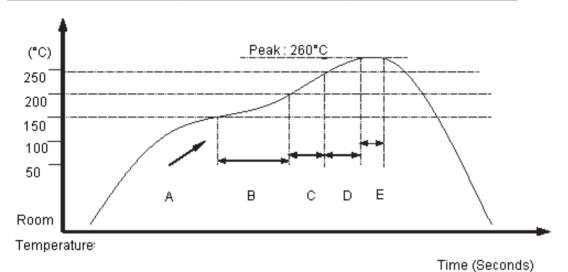


### **Push Button**



#### **Temperature Profile**

Zone	Room Temperature (°C)	Time (Seconds)
Pre-heat (A)	150	Minimum 120s
Soak (B)	180 to 200	Minimum 150s
Peak (C)	200 to 235	Minimum 30s
Peak (D)	235 to 260	Minimum 40s
Peak (E)	260	Maximum 10s



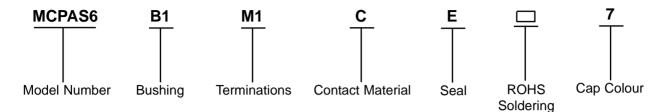
#### **Part Number Table**

Description	Part Number	
	MCPAS6B1M1CE7	
	MCPAS6B1M1CE2	
	MCPAS6B1M1CE3	
	MCPAS6B1M1CE6	
Switches	MCPAS6B1M1CE5	
Switches	MCPAS6B2M1CE7	
	MCPAS6B2M1CE2	
	MCPAS6B2M1CE3	
	MCPAS6B2M1CE6	
	MCPAS6B2M1CE5	

### **Push Button**



#### **Part Number Explanation:**



**Bushing** : B1 = Snap-in, B2 = Threaded Bushing.

Terminations : M1 = Solder Lug.
Contact Material : C = Gold Over Silver.
Seal : E = Epoxy (std).

ROHS Soldering : 
Rohs Compliant.

**Cap Colour** : 7 = Blue, 2 = Black, 3 = Red, 6 = Green and 5 = Yellow.

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